## WHAT IS CLAIMED IS: (Claims in Japanese Application)

- 1. A cationically curable epoxy resin composition comprising:
  - (a) an epoxy resin component;
  - (b) a cationic photo-initiator;
  - (c) a cationic thermal-initiator and
- (d) a filler selected from the group consisting of oxides, hydroxides and carbonates containing a Group II element in the long periodic table.
- 2. A composition according to claim 1, wherein the composition comprises 0.1 to 10 parts by weight of cationic photo-initiator, 0.01 to 5 parts by weight of the cationic thermal-initiator and 1 to 100 parts by weight of the filler each based on the 100 parts by weight of the epoxy resin component.
- 3. A composition according to claim 1 or 2, wherein the epoxy resin component comprises an epoxy resin having aromatic ring.
- 4. A composition according to any one of claims 1 to 3, wherein the epoxy resin component comprises an epoxy resin selected from the group consisting of hydrogenated bisphenol type epoxy resins and dicyclopentadiene type epoxy resins.
- 5. A composition according to claim 4, wherein the epoxy resin selected from the group consisting of hydrogenated bis-phenol type epoxy resins and dicyclopentadiene type epoxy resin is present in amount of 10 % by weight or more based on the total amount of epoxy resin component.
- 6. A composition according to claim 1, wherein the cationic photo-

initiator is a salt represented by A<sup>+</sup>B<sup>-</sup> which produces cationic active species by irradiation of light; the cation A<sup>+</sup> selected from the group consisting of aromatic iodonium ions and aromatic sulfonium ions.

- 7. A composition according to claim 1, wherein the cationic thermal-initiator is a salt represented by A+B· which produces cationic active species by heat; the cation A+ is selected from the group consisting of sulfonium ions in which at least one among three groups bonding to the S-atom is alkyl group and sulfonium ions in which two among three groups bonding to the S-atom form together an alkylene group to form a ring with S-atom.
- 8. A composition according to claim 6, wherein the anion  $B^{-}$  in the cationic photo-initiator is selected from the group consisting of  $SbF_{6}$ ,  $PF_{6}$ ,  $AsF_{6}$ ,  $BF_{4}$  and  $B(aryl)_{4}$ .
- 9. A composition according to claim 7, wherein the anion  $B^{-}$  in the cationic thermal-initiator is selected from the group consisting of  $SbF_{6}^{-}$ ,  $PF_{6}^{-}$ ,  $AsF_{6}^{-}$ ,  $BF_{4}^{-}$  and  $B(aryl)_{4}^{-}$ .
- 10. A composition according to claim 1, further comprising a polyol compound.
- 11. A composition according to claim 1, wherein the Group II element in the (C) filler is selected from the group consisting of magnesium, calcium and barium.
- 12. A composition according to claim 11, wherein the Group II element in the (C) filler is magnesium.
- 13. A composition according to claim 1, wherein the (C) filler is

selected from the group consisting of MgO, Mg(OH)<sub>2</sub>, talc, cordierite, magnesium meta-silicate and magnesium ortho-silicate..